

NANOSTRUCTURE MATERIALS FOR RECHARGEABLE LITHIUM-ION AND LITHIUM-OXYGEN BATTERIES

A thesis presented for the award of the degree of

Doctor of Philosophy

from

University of Technology, Sydney

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DEDICATION

This thesis is dedicated to my parents.

CERTIFICATION

I, Bing Sun, declare that the work in this thesis has not previously been submitted for a degree nor has it been submitted as part of requirements for a degree except as fully acknowledged within the text.

I also declare that the thesis has been written by me. Any help that I have received in my research work and the preparation of the thesis has been acknowledged. In addition, I declare that all information sources and literature used are indicated in the thesis.

Bing Sun

02-07-2012

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TABLE OF CONTENTS

DEDICATION	I
CERTIFICATION	II
ACKNOWLEDGEMENTS	III
TABLE OF CONTENTS.....	V
LIST OF FIGURES	X
LIST OF TABLES.....	XVII
LIST OF PUBLICATION	XIX
ABSTRACT.....	XXI
INTRODUCTION	XXIV
CHAPTER 1 LITERATURE REVIEW	1
1.1 Lithium-ion Batteries	2
1.1.1 History of Lithium-Ion Batteries.....	2
1.1.2 Basic Concepts and Principles for Lithium-ion Batteries	4
1.1.3 Selection Criteria for Lithium-ion Battery Systems.....	10
1.1.4 Nanostructure Electrode Materials for Lithium-ion Batteries.....	11
1.1.4.1 Nanostructure Cathode Materieals	13
1.1.4.2 Nanostructure Anode Materials	28
1.2 Lithium-Oxygen Batteries.....	44
1.2.1 Architectures of Lithium-Oxygen Batteries.....	46
1.2.2 Electrochemical Reaction in a Nonaqueous Li ⁺ Electrolyte	49
1.2.3 Porous Carbon Based Cathode.....	51
1.2.4 Catalysts for Lithium-Oxygen Batteries	55
CHAPTER 2 EXPERIMENTAL METHODS	60
2.1 Overview	60
2.2 Materials Preparation	61
2.2.1 Hydrothermal Method.....	61
2.2.2 Chemical Redox Reaction.....	62
2.2.3 Soft Template Method.....	63

2.2.4	Hard Template Method	64
2.3	Structural and Physical Characterization Method	65
2.3.1	X-ray Diffraction (XRD).....	65
2.3.2	Raman Spectroscopy	67
2.3.3	Fourier Transform Infrared (FT-IR) Spectroscopy	68
2.3.4	Brunauer Emmett Teller (BET)	68
2.3.5	Thermogravimetric Analysis (TGA).....	69
2.3.6	Ultraviolet-Visible Spectroscopy	70
2.3.7	Scanning Electron Microscopy (SEM)	70
2.3.8	Transmission Electron Microscopy (TEM).....	71
2.4	Electrode Preparation and Cell Assembly.....	72
2.4.1	Lithium-Ion Batteries	72
2.4.2	Lithium-Oxygen Batteries.....	73
2.5	Electrochemical Characterization	74
2.5.1	Galvanostatic Charge and Discharge	75
2.5.2	Cyclic Voltammetry	75
2.5.3	Electrochemical Impedance Spectroscopy (EIS)	76
CHAPTER 3 LiFePO ₄ FACET NANOPLATES/GRAPHENE HYBRID MATERIALS FOR LITHIUM-ION BATTERIES.....		78
3.1	Introduction	78
3.2	Synthesis of LiFePO ₄ Nanoplates/Graphene Hybrid Material.....	80
3.3	Physical and Structural Characterization	81
3.3.1	X-ray Diffraction and Raman Spectroscopy	81
3.3.2	Thermogravimetric Analysis (TGA).....	83
3.3.3	Scanning Electron Microscopy (SEM)	84
3.3.4	Transmission Electron Microscopy (TEM).....	85
3.4	Electrochemical Performance	87
3.4.1	Cyclic Voltammetry	87
3.4.2	Galvanostatic Charge-Discharge.....	88
3.5	Summary	91

CHAPTER 4 MESOPOROUS NANOLAYER CARBON COATED LiFePO_4	
MICROSOPHERES FOR LITHIUM-ION BATTERIES.....	93
4.1 Introduction.....	93
4.2 Preparation of Mesoporous Carbon Coated LiFePO_4 Microspheres.....	94
4.3 Physical and Structural Characterization	94
4.3.1 X-ray Diffraction.....	94
4.3.2 Brunauer-Emmett-Teller	96
4.3.3 Scanning Electron Microscopy	98
4.3.4 Transmission Electron Microscopy.....	98
4.4 Electrochemical Performance	100
4.4.1 Galvanostatic Charge-Discharge.....	101
4.4.2 Cyclic Voltammetry and Electrochemical Impedance Spectra.....	106
4.5 Summary	112
CHAPTER 5 MESOPOROUS HEMATITE NANOSTRUCTURES FOR HIGH CAPACITY	
ANODE MATERIALS IN LITHIUM-ION BATTERIES.....	114
5.1 Introduction.....	114
5.2 Preparation of Mesoporous $\alpha\text{-Fe}_2\text{O}_3$	116
5.3 Physical and Structural Characterization	117
5.3.1 X-ray Diffraction.....	117
5.3.2 Raman Spectroscopy.....	118
5.3.3 Ultraviolet-Visible Spectroscopy	119
5.3.4 Brunauer-Emmett-Teller	120
5.3.5 Transmission Electron Microscopy.....	122
5.4 Electrochemical Performance	122
5.4.1 Cyclic Voltammetry	123
5.4.2 Galvanostatic Charge-Discharge.....	126
5.5 Summary	133
CHAPTER 6 MnO/C CORE-SHELL NANORODS FOR LITHIUM-ION BATTERIES	
6.1 Introduction	134
6.2 Preparation of MnO_2 Nanowires, MnO/C Core-Shell Nanorods and MnO	
Microparticles	135

6.3	Physical and Structural Characterization	136
6.3.1	X-ray Diffraction.....	136
6.3.2	Field Emission Scanning Electron Microscopy	136
6.3.3	Transmission Electron Microscopy.....	138
6.4	Electrochemical Performance for Lithium-Ion Batteries	140
6.5	Summary	145
CHAPTER 7 GRAPHENE NANOSHEETS AS CATHODE CATALYSTS FOR LITHIUM-OXYGEN BATTERIES		147
7.1	Introduction	147
7.2	Preparation of Graphene	148
7.3	Physical and Structural Characterization	148
7.3.1	Scanning Electron Microscopy and Transmission Electron Microscopy	148
7.3.2	X-ray Diffraction and Raman Spectroscopy	149
7.3.3	Brunauer-Emmett-Teller	151
7.4	Lithium-Oxygen Batteries Performance	151
7.5	Summary	159
CHAPTER 8 MESOPOROUS CoO/CMK-3 NANOCOMPOSITE FOR LITHIUM OXYGEN BATTERIES		161
8.1	Introduction	161
8.2	Preparation of a CoO/CMK-3 Nanocomposite	162
8.3	Physical and Structure Characterization	164
8.3.1	X-Ray Diffraction	164
8.3.2	Brunauer-Emmett-Teller	166
8.3.3	Scanning Electron Microscopy and Transmission Electron Microscopy	167
8.3.4	Thermogravimetric analysis (TGA)	170
8.4	Lithium-Oxygen Battery Performance.....	171
8.5	Summary	179
CHAPTER 9 CONCLUSIONS		181
9.1	General Conclusion.....	181
9.1.1	Nanostructure LiFePO ₄ as Cathode Materials for Lithium-Ion Batteries.....	181

9.1.2	Nanostructure Transition Metal Oxide as Anode Materials for Lithium-Ion Batteries	183
9.1.3	Nanostructure Materials as Cathode Catalyst for Lithium-Oxygen Batteries....	184
9.2	Outlook.....	185
REFERENCES		188

LIST OF FIGURES

Figure 1-1 The gravimetric energy density (Wh kg^{-1}) for different types of rechargeable batteries and gasoline.....	2
Figure 1-2 Schematic representation of a lithium-ion battery.....	5
Figure 1-3 Voltage versus capacity for different electrode materials.....	6
Figure 1-4 Models of the layered LiCoO_2 structure with space group $R3m$	15
Figure 1-5 (a)TEM images of LiCoO_2 nanotubes, (b) SEM image of “desert rose” form of LiCoO_2 , (c) TEM images of low temperature LiCoO_2 nanowires, (d) TEM images of mesoporous low temperature LiCoO_2 along the $[111]$ direction.....	18
Figure 1-6 Spinel structure of LiMn_2O_4	19
Figure 1-7 Schematic illustration of synthesis process of mesoporous $\text{Li}_{1+x}\text{Mn}_{2-x}\text{O}_4$	22
Figure 1-8 The crystal structure of olivine LiFePO_4 in projection along $[001]$	23
Figure 1-9 (a) Electron-transfer pathway for LiFePO_4 particles partially coated with carbon. (b) Designed ideal structure for LiFePO_4 particles with typical nano-size and a complete carbon coating. (c) Preparation process for the LiFePO_4 /carbon composite. (d) TEM image for LiFePO_4 /carbon particle containing several primary crystallites.....	26
Figure 1-10 Mother of all graphitic forms. Graphene is a 2D building material for carbon materials of all other dimensionalities. It can be wrapped up into 0D buckyballs, rolled into 1D nanotubes or stacked into 3D graphite.....	32
Figure 1-11 (a) Low magnification FESEM image of loose graphene nanosheets powders. (b) Atomic model of LiC_3 graphene. Top: top view; bottom: side view. (c) Charge and discharge curves of graphene nanosheets as anode in lithium-ion cells....	34
Figure 1-12 Schematic representation conversion reaction mechanism. The insertion reaction demonstrates a maximum of 1 electron transfer per transition metal (here designated M), whereas the conversion reaction can transfer 2 to 6 electrons.....	40
Figure 1-13 (a) SEM and (b) TEM images of Fe_2O_3 nanowires. (c) TEM image of Fe_2O_3 nanorods. (d) and (e) TEM images of Fe_2O_3 nanotubes. (f) and (g) TEM images of highly ordered mesoporous Co_3O_4	42
Figure 1-14 Schematic illustration of a lithium-air battery.....	45

Figure 1-15. Four different architectures of lithium-oxygen/air batteries based on the types of electrolytes, which all assume the use of lithium metal as the anode.....	48
Figure 1-16 Schematic illustration of reactions. (1)~(7) Proposed reaction on discharge to explain formation of $C_3H_6(OCO_2Li)_2$, Li_2CO_3 , HCO_2Li , CH_3CO_2Li , CO_2 , and H_2O . (8)~(23) Proposed mechanisms of charging $C_3H_6(OCO_2Li)_2$, Li_2CO_3 , HCO_2Li and CH_3CO_2Li	52
Figure 1-17 (a, b) SEM images of as-prepared functionalized graphene sheets (FGS) (C/O = 14) air electrodes at different magnifications. (c, d) Discharge curves of lithium-oxygen batteries using FGS as the air electrodes ($P_{O_2} = 2$ atm).....	54
Figure 1-18 Evolution of Li_2O_x discharge product morphology at different depth of discharge.....	55
Figure 1-19 (a) Lithium-oxygen cell discharge-charge profiles of carbon and Pt-Au/C in the third cycle at $0.04\text{ mA cm}^2_{\text{electrode}}$. (b) First discharge-charge profiles of carbon at $85\text{ mA g}^{-1}_{\text{carbon}}$ and of Au/C, Pt/C, and PtAu/C at $100\text{ mA g}^{-1}_{\text{carbon}}$	58
Figure 2-1 Framework of the overall procedures of the experiments.....	60
Figure 2-2 Photograph of an autoclave used in this doctoral work.....	62
Figure 2-3 Two synthetic strategies of mesoporous materials through soft template method: (A) cooperative self-assembly; (B) “true” liquid-crystal templating process.....	64
Figure 2-4 Schematic illustration of the synthesis processes of mesoporous carbon CMK-3.....	65
Figure 2-5 Schematic drawing of theory of Bragg’s law.....	66
Figure 2-6 Energy diagram illustrating the concept of Raman spectroscopy.....	67
Figure 2-7 Schematic diagram of the coin type cell configuration.....	73
Figure 2-8 A schematic diagram of lithium-oxygen battery.....	74
Figure 2-9 Typical EIS Nyquist curve of lithium-ion battery.....	77
Figure 3-1 Illustration of the synthesis processes of $LiFePO_4$ nanoplates/graphene hybrid material.....	81

Figure 3-2 (a) XRD patterns of the as-prepared materials. (b) Raman spectrum of the LiFePO ₄ nanoplates/graphene hybrid material.....	82
Figure 3-4 FESEM images of (a) LFP-180, (b) and (c) LFP-GE650 and (d) LFP-650 at different magnification.....	85
Figure 3-5 (a),(b), (c) TEM images and (d) HRTEM image of LFP-GE650. Inset is the corresponding selected area electron diffraction (SAED) pattern.....	86
Figure 3-6 Cyclic voltammetry of the electrodes made of as-prepared materials, scan rate 0.1 mV s ⁻¹ , from 2.0 to 4.5 V vs Li/Li ⁺	88
Figure 3-7 Charge and discharge profiles (a) LFP-GE650, (b) LFP-180 and (c) LFP-650. (d) High C-rate cycling performance of LFP-GE650. (e) Specific energy and (f) specific power of LiFePO ₄ nanoplates/graphene electrode at different C-rate.	90
Figure 3-8 Cycling stability of LFP-GE650 electrodes at 5 C and 10 C rates at room temperature.....	91
Figure 4-1 XRD patterns of LiFePO ₄ precursor and carbon coated LiFePO ₄ synthesized at different temperature.....	96
Figure 4-2 Adsorption-desorption isotherms of mesoporous LiFePO ₄ /C microspheres (LFP-700). The insert is the pore size distribution calculated from the desorption isotherm.....	97
Figure 4-3 (a) and (b) FESEM images of LiFePO ₄ microspheres precursor after hydrothermal reaction. (c) and (d) FESEM images of the as-prepared carbon coated LiFePO ₄ microspheres (LFP-700).....	99
Figure 4-4 (a) TEM and (b) HRTEM images of the carbon coated LiFePO ₄ microspheres (LFP-700).....	100
Figure 4-5 (a) The charge-discharge voltage curves of the as-prepared mesoporous carbon coated LiFePO ₄ microspheres electrodes in the voltage range from 2.0 to 4.3 V at 0.2C. (b) The discharge capacity vs cycle number for mesoporous carbon coated LiFePO ₄ microspheres electrodes at the high rate of 10 C (C=170 mA g ⁻¹).....	104
Figure 4-6 The charge-discharge voltage curves of the electrodes made of as-prepared carbon coated LiFePO ₄ microspheres (a) LFP-600, (b) LFP-650, (c) LFP-700 and (d) LFP-750, in the voltage range from 2.0 to 4.3 V at different current rates (C=170 mAh g ⁻¹). (e) Cycle life of as-prepared carbon coated LiFePO ₄ microspheres at different current rate. (f) Specific energy and specific power of sample LFP-700 electrode at different current rate.....	105

Figure 4-7 CV curves of the carbon-coated LiFePO₄ microsphere electrodes at different scan rate. (a) LFP-600, (b) LFP-650, (c) LFP-700 and (d) LFP-750.....108

Figure 4-8 Peak current I_p versus square root of scan rate $v^{-1/2}$ at 25 °C for the electrodes made of the mesoporous carbon coated LiFePO₄ microspheres (LFP-700)..... 108

Figure 4-9 Nyquist plots of electrodes made of as-prepared mesoporous carbon coated LiFePO₄ microspheres synthesized at (a) LFP-600, (b) LFP-650, (c) LFP-700 and (d) LFP-750 at 3.4 V (discharge) at different temperatures from 100 kHz to 10 mHz. (e) Equivalent circuit used for fitting the experimental EIS data.....109

Figure 4-10 Arrhenius plots of $\log i_0$ versus $1/T$ for the electrodes made of as-prepared mesoporous carbon coated LiFePO₄ microspheres synthesized at different temperatures. The lines are the linear fitting results.....111

Figure 4-11 Real parts of the complex impedance versus $\omega^{-1/2}$ at 25 °C at 3.4 V (discharge) for the electrodes made of the mesoporous carbon coated LiFePO₄ microspheres synthesized at different temperatures.....112

Figure 5-1 X-ray diffraction pattern of the as-prepared mesoporous and commercial α -Fe₂O₃.....117

Figure 5-2 Raman spectrum of as-prepared mesoporous α -Fe₂O₃ and a hematite reference spectrum.....118

Figure 5-3 UV-vis spectrum of mesoporous α -Fe₂O₃.....120

Figure 5-4 (a) Adsorption-desorption isotherms of mesoporous α -Fe₂O₃, and (b) Pore size distribution calculated from the desorption isotherm.....121

Figure 5-5 (a) TEM image of mesoporous α -Fe₂O₃. The inset is the corresponding selected area electron diffraction (SAED) pattern. (b) HRTEM image of mesoporous α -Fe₂O₃, in which the Fe₂O₃ lattice can be clearly resolved.....123

Figure 5-6 Cyclic voltammetry (CV) curves of the cell with anode prepared from (a) mesoporous and (b) commercial α -Fe₂O₃ (scanning rate: 0.1 mV s⁻¹ in the range of 0.005-3.0 V).....125

Figure 5-7 Charge-discharge voltage profiles of the electrodes made of (a) mesoporous α -Fe₂O₃ and (b) commercial α -Fe₂O₃.....130

Figure 5-8 Cycling performance and coulombic efficiencies of the electrodes made of

(a) mesoporous $\alpha\text{-Fe}_2\text{O}_3$ and (b) commercial $\alpha\text{-Fe}_2\text{O}_3$	131
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Figure 5-9. Discharge voltage profiles of the electrode made of (a) mesoporous and (b) commercial $\alpha\text{-Fe}_2\text{O}_3$ at different C-rates (1 C=1000 mA g⁻¹). The insert is the capacity retention at different C-rates.....132

Figure 6-1 X-ray diffraction patterns of the as-prepared MnO/C core-shell nanorods, MnO microparticles and MnO₂ nanowires.....137

Figure 6-2 FESEM images of (a) and (b) MnO₂ nanowires, (c) MnO/C core-shell nanorods and (d) MnO microparticles.....138

Figure 6-3 (a and b) TEM images of MnO/C core-shell nanorods, with the inset in (b) showing the corresponding SAED pattern, and (c) HRTEM image of MnO/C core-shell nanorods.....139

Figure 6-4 Cyclic voltammetry (CV) curves of (a) MnO/C core-shell nanorod electrode, (b) MnO microparticle electrode and (c) MnO₂ nanowire electrode. Scanning rate: 0.2 mV s⁻¹ in the range of 0.01-3.0V.....141

Figure 6-5 Voltage profiles of the electrodes made of (a) MnO/C core-shell nanorods, (b) MnO microparticles and (c) MnO₂ nanowires. Current density: 200 mA g⁻¹.....143

Figure 6-6 Cycling performance of MnO/C core-shell nanorod, MnO microparticle and MnO₂ nanowire electrodes at discharge and charge current rate of 200 mA g⁻¹.....144

Figure 6-7 Cycling performance of MnO/C core-shell nanorod, MnO microparticle and MnO₂ nanowire electrodes at different discharge and charge current rate.....145

Figure 7-1 FESEM images of the as-prepared GNSs (a) and commercial Vulcan XC-72 carbon (b). TEM images of the as-prepared GNSs (c) and (d) at different magnification.....149

Figure 7-2 (a) XRD pattern and (b) Raman spectrum of the as-prepared GNSs.....150

Figure 7-3 The nitrogen adsorption/desorption isotherm of (a) GNSs and (b) Vulcan XC-72 carbon. The insets are the pore size distribution curves.....153

Figure 7-4 Charge-discharge voltage profiles (third cycle) of the as-prepared GNSs and Vulcan XC-72 carbon. Capacities are per gram of carbon in the electrode. Cycling was carried out at a current density of 50 mA g⁻¹ (0.1 mA cm⁻²) in 1 atm O₂ atmosphere at room temperature (20 °C). The cut voltage ranges were 2.0-4.4 V for the GNSs electrode and 2.0-4.6 V for the Vulcan carbon electrode, respectively.....153

Figure 7-5 FTIR spectra of the pristine air electrode and after first discharge, then recharge in 1 M LiClO₄ in PC under O₂. (a) As-prepared GNSs electrode and (b) Vulcan XC-72 carbon electrode.....156

Figure 7-6 XRD patterns of the air electrodes in the first discharged and charged states: (a) the as-prepared GNSs electrode and (b) the Vulcan XC-72 carbon electrode.....157

Figure 7-7 Cycling performances of the as-prepared GNSs and Vulcan XC-72 carbon electrode. Capacities are per gram of carbon in the electrode. Cycling was carried out at a current density of 50 mA g⁻¹ (0.1 mA cm⁻²) in 1 atm O₂ atmosphere.....158

Figure 7-8 FESEM images of the GNSs electrode before (a) and after (b) discharge and the Vulcan XC-72 carbon electrode before (c) and after (d) discharge.....159

Figure 8-1 (a) Wide angle powder X-ray diffraction patterns and (b) Small angle X-ray diffraction patterns of mesoporous CMK-3 carbon and CoO/CMK-3 nanocomposite.....165

Figure 8-2 The nitrogen adsorption/desorption isotherm of (a) mesoporous CMK-3 carbon and CoO/CMK-3 nanocomposite; (b) Super-P and Super-P/CoO nanocomposite. (c) and (d) The corresponding pore size distribution curves.....167

Figure 8-3 FESEM images of (a) CMK-3 and (b) CMK-3/CoO nanocomposite.....168

Figure 8-4 TEM images of (a) mesoporous CMK-3 carbon and (b, c) CoO/CMK-3 nanocomposite. (d) HRTEM image of CoO/CMK-3 nanocomposite.....169

Figure 8-5 EDX elemental maps of CoO/CMK-3 nanocomposites.....170

Figure 8-6 Thermogravimetric analysis (TGA) curve of CoO/CMK-3 and CoO/Super-P nanocomposite.....171

Figure 8-7 Charge-discharge voltage profiles of (a) mesoporous CMK-3 carbon, (b) Super-P, (c) CoO/CMK-3 nanocomposite and (d) CoO/Super-P nanocomposite. Capacities were calculated based on the weight of carbon in the electrode. Cycling was carried out at a current density of 100 mA g⁻¹ (0.2 mA cm⁻²) in 1 atm O₂ atmosphere.....173

Figure 8-8 (a) Cycling performances and (b) capacity retention of the CMK-3, CoO/CMK-3, Super-P and CoO/Super-P nanocomposite electrodes. Cycling was carried out at a current density of 100 mA g⁻¹ (0.2 mA cm⁻²) in 1 atm O₂ atmosphere.....174

Figure 8-9 FESEM images of the mesoporous CoO/CMK-3 nanocomposite electrode before (a) and after (b) discharge, the CoO/Super-P nanocomposite electrode before (c)

and after (d) discharge, mesoporous carbon CMK-3 electrode before (e) and after (f) discharge and the Super-P electrode before (g) and after (h) discharge.....176

Figure 8-10 FT-IR spectra of the pristine air electrode and after first discharge, then recharge in 1 M LiClO₄ in PC under O₂. (a) mesoporous carbon CMK-3 electrode, (b) Super-P carbon black electrode, (c) mesoporous CoO/CMK-3 electrode and (d) CoO/Super-P electrode.....179

LIST OF TABLES

Table 1-1. Nonaqueous electrolytes for lithium-ion batteries.....	8
Table 4-1 The lattice parameters and the crystallite size of the as-prepared LiFePO_4 samples.....	96

LIST OF ABBREVIATIONS

Abbreviation	Full name
a.u.	Arbitrary unit
BET	Brunauer Emmett Teller
CB	Carbon black
cm	Centimeter
CMC	Dimethyl carbonate
C-rate	Current rate
EC	Ethylene carbonate
EIS	Electrochemical impedance spectroscopy
Eq.	Equation
FESEM	Field emission scanning electron microscopy
FTIR	Fourier transform inferior red spectroscopy
EVs	Electric vehicles
HEVs	Hybrid electric vehicles
HF	Hydrofluoric acid
JCPDS	Joint committee on powder diffraction standards
Li	Lithium
nm	Nanometer
NMP	1-methyl-2-pyrrolidinone
OCP	Open circuit potential
PC	Propylene carbonate
PTFE	Polytetrafluoroethylene
PVDF	Polyvinylidene fluoride
SAED	Selected area electron diffraction
SEI	Solid electrolyte interphase
SEM	Scanning electron microscopy
TEM	Transmission electron microscopy
TGA	Thermogravimetric analysis
XRD	X-ray diffraction

LIST OF PUBLICATION

1. **Bing Sun**, Bei Wang, Ying Wang, Paul Munroe and Guoxiu Wang*, “LiFePO₄ facet nanoplates/graphene hybrid materials for lithium ion batteries with high rate performance”, *Chemistry An-Asian Journal* (Submitted)
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ABSTRACT

Electrode materials and catalysts are key factors influencing the high power and high efficiency performances of lithium-ion batteries or lithium-oxygen batteries. In this doctoral work, a series of nanostructure materials, such as one-dimensional nanorods, two-dimensional nanoplates and nanosheets, three-dimensional microspheres and mesoporous structures, were successfully synthesized by various methods. Their electrochemical performance in lithium-ion batteries and lithium-oxygen batteries was also measured by galvanostatic charge-discharge, cyclic voltammetry and electrochemical impedance spectra.

LiFePO₄ facet nanoplates/graphene hybrid materials and mesoporous nanolayer carbon coated LiFePO₄ microspheres were synthesized by a hydrothermal method combined with high temperature treatment. The as-prepared materials exhibited both high discharge capacities and excellent high-rate performances as cathode materials for lithium-ion batteries.

Mesoporous α -Fe₂O₃ was successfully synthesized by a soft template method for testing as an anode material in lithium-ion batteries. The as-prepared mesoporous α -Fe₂O₃ electrodes showed a high discharge specific capacity and stable cycleability. The excellent electrochemical performance should be attributed to the unique mesostructure, with its high surface area able to provide high surface contact with the electrolyte and decrease the current density per unit area.

One-dimensional MnO/C core-shell nanorods were successfully prepared from the reduction of MnO₂ nanowires. This material exhibited good electrochemical performance as an anode material for lithium-ion batteries, which is higher than that of MnO microparticle and MnO₂ nanowire electrodes. A one-dimensional nanorod structure can greatly shorten the pathways for lithium ion diffusion. The nanoporous carbon coating layer greatly increased the electronic conductivity of the composite.

Graphene nanosheets (GNSs) were prepared by a chemical reduction reaction and directly used as cathode catalysts for lithium-oxygen batteries with an alkyl carbonate electrolyte. The as-prepared GNSs electrode exhibited better cyclability and lower over-potential than that of the Vulcan XC-72 electrode. The reduced over-potential shows the as-prepared GNSs, with many carbon vacancies and defects on their surfaces, were more electrochemically active than Vulcan XC-72 in an alkyl carbonate electrolyte.

Mesoporous CoO/CMK-3 nanocomposite was synthesised by an impregnation method using the mesoporous carbon CMK-3 as the template. When used as the cathode catalyst in lithium-oxygen batteries, the as-prepared CoO/CMK-3 nanocomposite electrode exhibited better capacity retention than that of bare mesoporous CMK-3 carbon, Super-P or CoO/Super-P nanocomposite. The mesopores inside the CoO/CMK-3 nanocomposite facilitate the diffusion of oxygen during the discharge

process and the release of the charge products during the charging process. The CoO nanoparticles significantly reduce the charge over-potential and increase the round-trip efficiency.

INTRODUCTION

Global warming, limited supplies of fossil-fuel, and increasing city pollution make the urgency for replacing petroleum with clean energy sources (wind, solar, tidal) greater ever before. CO₂ emission, and consequent air pollution, can be reduced by replacement of internal combustion engine (ICE) cars with zero emission electric vehicles (EVs). Energy storage has become more important today than at any time in human history.

Current lithium-ion batteries have proved themselves the most advanced electrochemical power sources for portable electronic devices in the past two decades. However, they cannot meet the stringent requirements for high power in electric vehicles (EVs) and hybrid electric vehicles (HEVs). Intensive research is continuing on all aspects of lithium-ion batteries including, cathode materials, anode materials, binder, electrolytes and the battery production technique. The active materials of the electrode are key to increasing lithium-ion battery energy density and power density above the energy and power densities of current lithium-ion batteries. Commercial lithium-ion battery electrodes are composed of powders containing micro-sized particles which seriously limit lithium ion diffusion. Fortunately, nanotechnology has paved the way for advanced electrode materials to achieve high-power performance. In this doctoral work, nanostructure materials for both cathode and anode electrodes have been developed.

However, even when fully developed, the highest energy storage of current lithium-ion batteries still cannot meet the demands of key markets, such as transport, in the long term. Recently, rechargeable lithium-oxygen batteries have been attracting more and more attention and are considered an option as the power source for electric vehicles. This new configuration of lithium batteries can store 3-4 times higher energy than the state-of-the-art lithium-ion batteries. The development of an efficient air electrode is a huge challenge for lithium-oxygen batteries. The use of nanostructure carbon materials and nanocomposites has shown great potential for improving the electrochemical performance of lithium-oxygen batteries.

The purpose of this doctoral work is to discuss possible ways of improving the electrochemical performance of rechargeable lithium batteries via the use of nanostructure materials and to provide possible opportunities for future research directions. A series of nanostructure materials, such as one-dimensional nanorods, two-dimensional nanoplates and nanosheets, three-dimensional microsphere and mesoporous structures, were successfully synthesized by hydrothermal methods, soft template methods, hard template methods and chemical reduction methods. The morphologies of the as-prepared materials were characterized by scanning electron microscopy and transmission electron microscopy. The electrochemical performance of the as-prepared materials was evaluated by various electrochemical measurements; they were tested for their use as electrode materials for lithium-ion batteries or for their use as catalysts for lithium-oxygen batteries. The dynamic behavior of lithium ion

diffusion in the electrode was investigated to reveal the mechanisms behind any observed improvement in electrochemical performance. Increased electrocatalivity of the electrochemical reaction in the cathode of lithium-oxygen batteries will be discussed.

An outline of the content is briefly presented as follows:

1. A literature review of lithium-ion batteries and lithium-oxygen batteries is presented in Chapter 1. In this chapter, the basic concepts and principles of lithium-ion batteries are presented. Recent developments in the conventional cathode materials and anode materials for lithium-ion batteries are reviewed. The architectures, electrochemical reactions and the development of cathode catalysts of lithium-oxygen batteries are also introduced.
2. Chapter 2 contains the experimental parts, including the material synthesis methods, physical and structural characterization methods, electrode preparation and electrochemical characterization methods. The synthesis methods include hydrothermal methods, soft template methods, hard template methods and chemical reduction methods. X-ray diffraction and Raman spectroscopy were used to identify the crystal structure of the as-prepared materials. The morphology and particle size distribution were observed by field emission gun scanning electron microscopy and transmission electron microscopy. The carbon content was determined by thermogravimetric analysis. The electrochemical performance was evaluated by

galvanostatic charge-discharge, cyclic voltammetry (CV) and electrochemical impedance spectra.

3. To achieve high-power performance for lithium-ion batteries, LiFePO_4 nanostructures were synthesized and used as cathode materials in lithium-ion batteries. As detailed in chapter 3, novel LiFePO_4 facet nanoplates/graphene hybrid materials were synthesized by a hydrothermal reaction combined with high temperature treatment. As detailed in Chapter 4, mesoporous nanolayer carbon coated LiFePO_4 microspheres were prepared by a hydrothermal method.
4. One-dimensional core-shell MnO nanorods and three-dimensional mesoporous $\alpha\text{-Fe}_2\text{O}_3$ were also synthesized and evaluated as high capacity anode materials for lithium-ion batteries. As detailed in Chapter 4, core-shell MnO nanorods were synthesized by reducing MnO_2 nanowires in a reductive atmosphere combined with an in-situ carbon coating technique. As detailed in Chapter 5, mesoporous $\alpha\text{-Fe}_2\text{O}_3$ was synthesized by a soft template method using tri-block copolymer F-127 as the template.
5. The effect on the electrochemical performance of lithium-oxygen batteries of using nanostructure materials as cathode catalysts is discussed. As detailed in Chapter 7, graphene nanosheets were used as cathode catalysts and were found to be more active than other forms of carbon towards the electrochemical reaction in lithium-oxygen batteries. As detailed in Chapter 8, a nanocasting technique was used to synthesize mesoporous carbon CMK-3. CoO nanoparticles were loaded on

the CNK-3carbon through an impregnation method. The CoO/CMK-3 nanocomposite was measured as a cathode catalyst for lithium-oxygen batteries.